



DURAK 

**FLAME-RETARDANT
100% STAPLE SPUN
POLYESTER
SEWING THREAD**

Poly-Jet CFR®

DURAK Poly-Jet CFR® is 100% staple spun polyester sewing thread produced by adding flame-retardant characteristics. The thread surface is coated with flame retardant chemical in accordance with the standards of chemical coating method. Even after 20 washes, it can maintain its flame-retardant property according to NFPA 701. The flammability of the thread is reduced thus when it's removed from the heat source, flames will extinguish immediately instead of spreading as in regular polyester goods. Finishing process that increases sewing performance, regular structure, optimum hairiness level and various thickness according to different fabrics, provides perfect sewing appearance on every surface from thin fabrics to thick denim fabrics.



Product Properties

- Flame retardant structure
- Superior seamless sewing performance
- Ideal for flame retardant clothing which requires very fine seams without compromising strength
- Reliable sewing thread with natural appearance

Poly-Jet CFR®

DURAK 

Poly-Jet CFR®

Areas of Use

- Occupational Safety
- Decoration Products
- Furniture
- Home Textiles



Physical Properties

Melts at 260°C and softens at 220 - 240°C.
Shrinkage is less than 1% at 150°C.

Chemical Properties

- Mineral acids:** Resistant against most mineral acids.
- Alkalis:** Unaffected by weak alkalis, moderately resistant to strong alkalis.
- Organic solvents:** Unaffected by normal solvents, soluble in some phenolic compounds.
- Bleaching:** Unaffected.
- Microorganisms (Mildew/Rot):** Unaffected.
- Washing / Dry Cleaning:** Unaffected.
- Moisture regain:** %0.4

Presentation

Durak Poly-Jet CFR® offers a wide range of colors in a variety of meters size and thicknesses.

Storage Conditions

Must be stored away from heat, humidity and direct sunlight.



Color Fastness

Washing fastness at 60°C	ISO 105 C06	Min. 4
Water fastness	ISO 105 E01	Min. 4
Friction fastness	ISO 105 X12	Min. 4
Hypochlorite fastness	ISO 105 N01	Min. 4
Dry cleaning fastness	ISO 105 D01	Min. 4
Perspiration fastness	ISO 105 E04	Min. 4
Artificial light fastness	ISO 105 B02	Min. 4

• NFPA 701: Standard Methods of Fire Tests for Flame Propagation of Textiles and Films

Poly-Jet CFR	LOSS OF MASS	BURN TIME
Before washing	%6,61	No drippings
After 10 washes	%3,09	No drippings
After 15 washes	%2,80	No drippings
After 20 washes	%1,64	No drippings



Poly-Jet CFR®

Thickness and Strength Chart

Ticket No.	Nominal Tex	Strength CN	Elongation %	Needle Size (Nm)
30	80	3.450	18 - 26	110 - 130
50	55	2.250	16 - 24	100 - 120
80	40	1.500	16 - 24	80 - 100
120	27	950	16 - 22	75 - 90
150	18	700	12 - 18	65 - 75



Other Poly-Jet Sub-Brands

Polyjet WR®

100% staple spun polyester sewing thread with water repellent. It has a PCF-free water repellent surface coating.

Polyjet UV®

100% staple spun polyester sewing thread with UV resistance. Polyjet UV® minimizes UV destructions such as discoloration, low abrasion resistance and loss of tenacity.

Polyjet OS®

100% staple spun polyester sewing thread with special finishing processes in order to provide high sewing performance in the most challenging conditions. A controlled lubrication process is applied by excluding substances such as silicone, grease, graphite, wax and paraffin during the finishing process.

Polyjet Multicolor®

Multicolor staple spun sewing thread made of 100% polyester filament. It is injection dyed up to four different colors to give a multi-colored effect on the thread.

Polyjet Recycled®

100% staple spun polyester sewing thread, produced by 100% recycled polyester. It provides all the benefits a sustainable sewing thread has to offer without compromising from its sewing performance.